



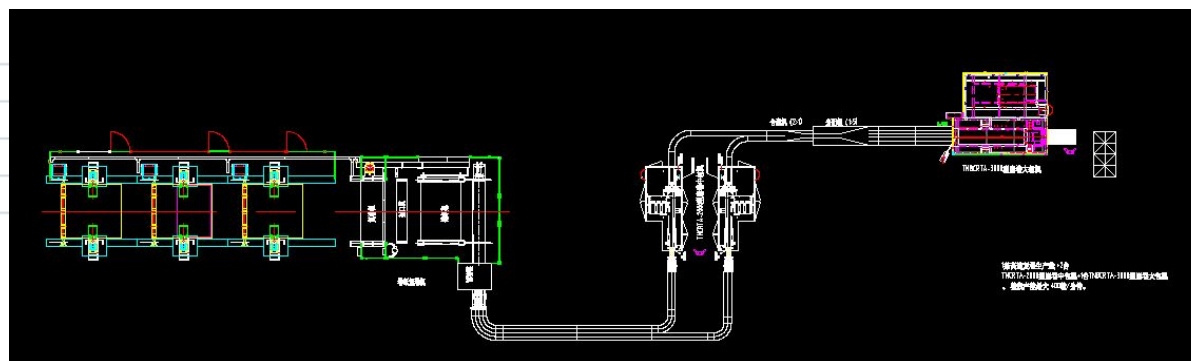
上海富永纸品包装有限公司  
SHANGHAI TOMINAGA PACKING MACHINERY CO.,LTD

### 无芯卷纸布局方案

### Coreless roll tissue packaging layout

one set high speed winder
two sets full auto coreless roll tissue bagger machine TNCRTA-2000
one set full auto roll tissue bundle machine TNBRTA-3000
maximum capacity: 400 roll/min

1条高速复卷生产线 + 2台TNCRTA-2000型全自动伺服扁卷中包机 +  
1台TNBRTA-3000型全自动伺服扁卷大包机  
整线产能最大400粒/分钟

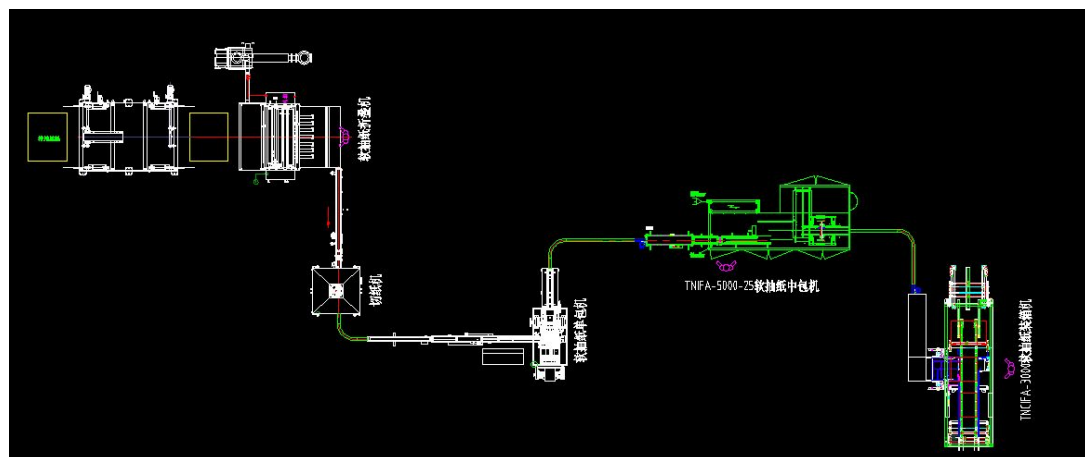


### 软抽纸包装生产线布局方案1

### Facial tissue packaging layout 1

one set folding machine
one set facial single packing machine
one set full auto facial tissue bagger machine TNIFA-5000-25
one set full auto carton packing machine TNIFA-6000
maximum capacity: 75 bag/min

1条软抽纸折叠机 + 1台软抽纸单包机+1台TNIFA-5000-25型全自动伺服软抽中包机+  
1台TNCPA-6000型全自动伺服软抽装箱机  
整线产能最大75单包/分钟





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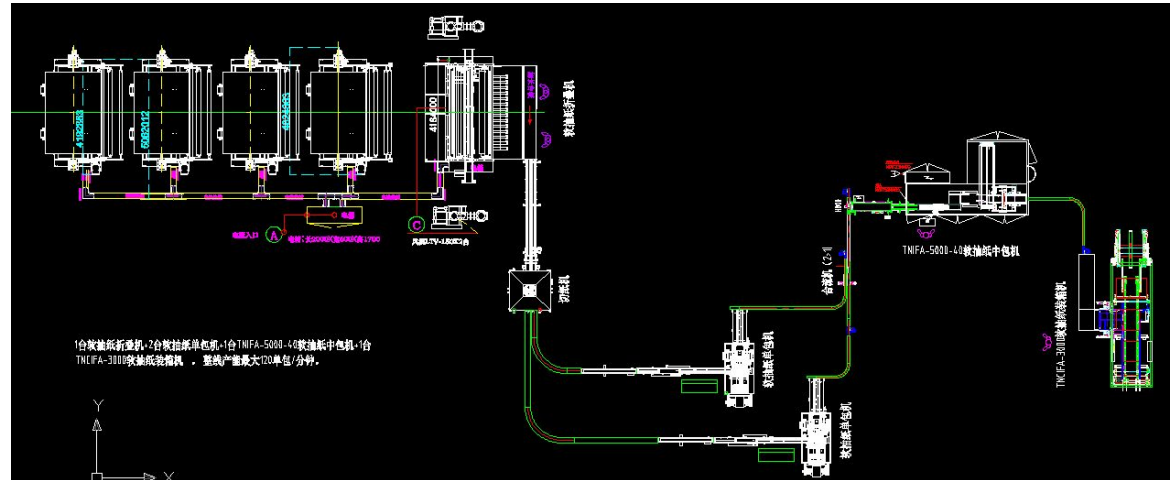
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### 软抽纸包装生产线布局方案2

#### Facial tissue packaging layout 2

- one set folding machine
- two sets facial single packing machine
- one set full auto facial tissue bagger machine TNIFA-5000-40
- one set full auto carton packing machine TNIFA-6000
- maximum capacity: 120 bag/min

1条软抽纸折叠机 + 2台软抽纸单包机+1台TNIFA-5000-40型全自动伺服软抽中  
 1台TNCPA-6000型全自动伺服软抽装箱机  
 整线产能最大120单包/分钟

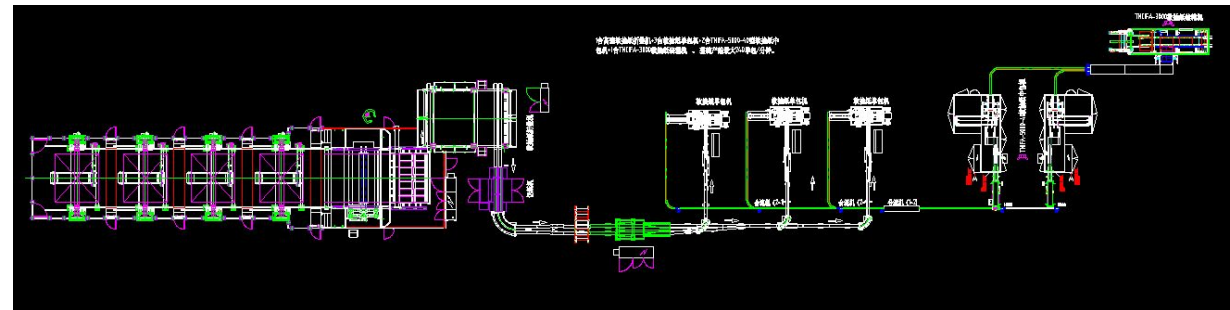


### 软抽纸包装生产线布局方案3

#### Facial tissue packaging layout 3

- one set high speed folding machine
- three sets facial single packing machine
- two sets full auto facial tissue bagger machine TNIFA-5000-40
- one set full auto carton packing machine TNIFA-6000
- maximum capacity: 240 bag/min

1条高速软抽纸折叠机 + 3台软抽纸单包机+2台TNIFA-5000-40型全  
 自动伺服软抽中包机+  
 1台TNCPA-6000型全自动伺服软抽装箱机  
 整线产能最大240单包/分钟





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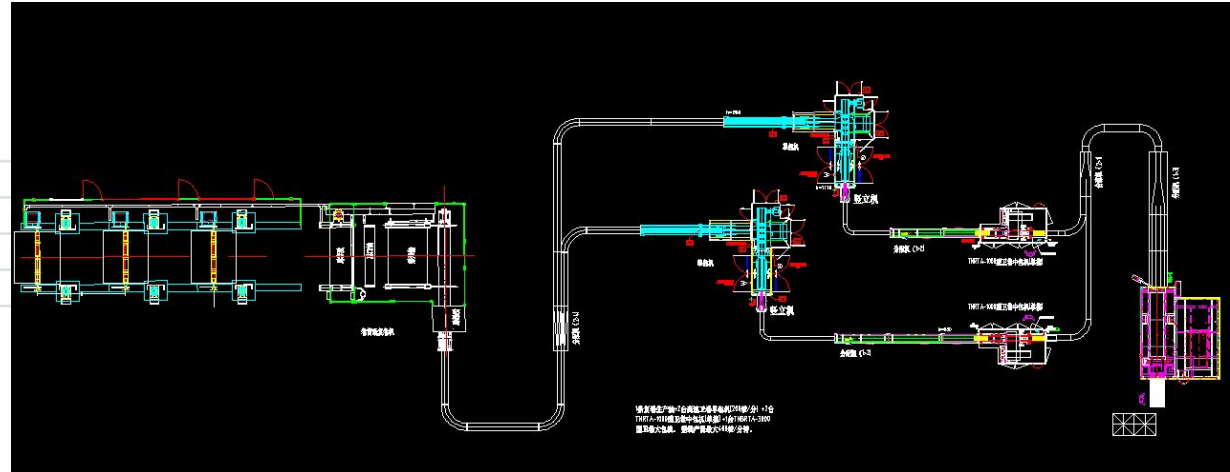
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### 有芯卷纸生产线布局方案

#### Roll tissue packaging layout

one set high speed winder  
 two sets roll tissue single packing machine (200 roll/min)  
 two sets full auto roll tissue bagger machine TNRTA-1000  
 one set full auto coreless roll tissue bundle machine TNBCRTA-3000  
 maximum capacity: 400 roll/min

1条复卷生产线 + 2台高速卷筒纸单包机【200粒/分】  
 2台TNRTA-1000型全自动伺服卫卷中包机（单推）+  
 1台TNBRTA-3000型全自动伺服卫卷大包机  
 整线产能最大400粒/分钟

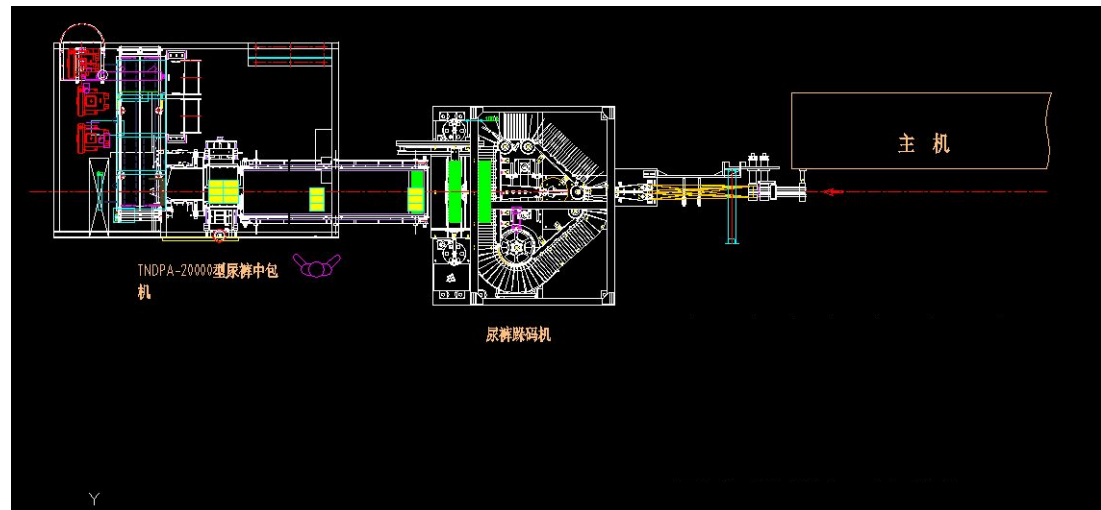


### 尿裤生产线布局方案

#### Diaper packaging layout

one diaper production line  
 one stacker  
 one set full auto diaper packaging machine TNDPA-20000  
 maximum capacity: 450 pc/min

1条尿裤主机线 + 1台尿裤踩码机+  
 1台TNDPA-20000型尿裤包装机  
 整线产能最大450片/分钟





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SHANGHAI TOMINAGA PACKING MACHINERY CO.,LTD

卫生巾生产线布局方案

### Sanitary Napkin packing layout

one sanitary napkin production line

one set sanitary napkin stacker TNS-6000

one set full auto sanitary napkin packaging machine TNNA-10000

maximum capacity:650 pc/min

1条卫生巾主机线 + 1台卫生巾踩码机+

1台TNNA-10000型卫生巾包装机

整线产能最大650片/分钟

